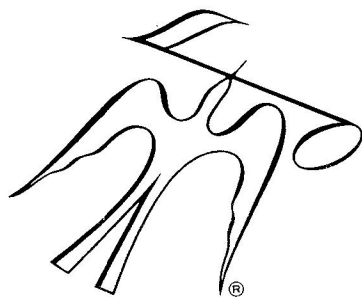
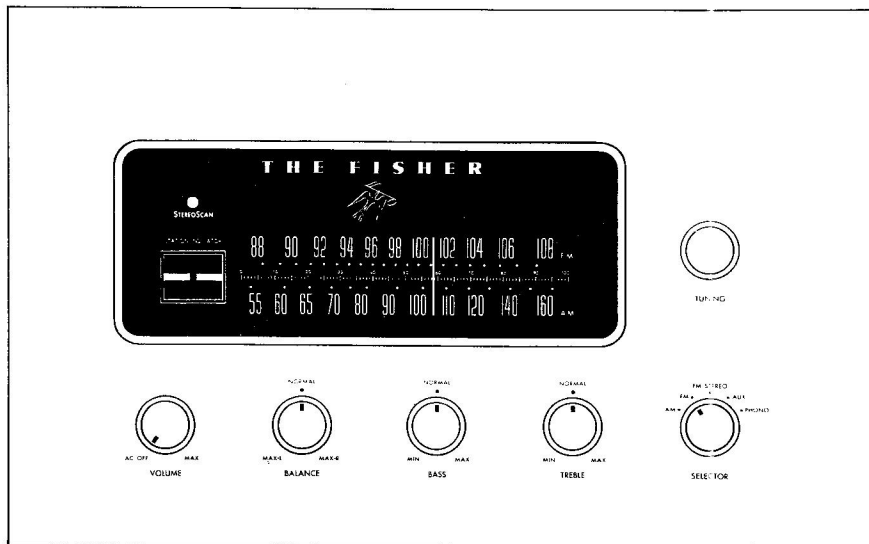


Service Manual

THE FISHER®

Consoles



29T
RECEIVER

CAUTION: This is a FISHER precision high-fidelity instrument. It should be serviced only by qualified personnel — trained in the repair of transistor equipment and printed circuitry.

EQUIPMENT AND TOOLS NEEDED

The following are needed to completely test and align modern high-fidelity instruments such as amplifiers, tuners and receivers.

Test Instruments

Vacuum-Tube Voltohmmeter DC VTVM
Audio (AC) Vacuum-Tube Voltmeter (AC VTVM)
Oscilloscope (Flat to 100 kc minimum)
Audio (Sine-wave) Generator
Intermodulation Analyzer
Sweep (FM) Generator (88 to 108 mc)
Marker Generator
Multiplex Generator (preferably with RF output — FISHER Model 300 or equal).

Miscellaneous

Adjustable-Line-Voltage Transformer or line-voltage regulator
Load Resistors (2) — 8-ohm, 50-watt (or higher)
Stereo source (Turntable with stereo cartridge or Tape Deck)
Speakers (2) Full-range, for listening tests
Soldering iron (with small-diameter tip). Fully insulated from power line.

PRECAUTIONS

Many of the items below are included just as a reminder—they are normal procedures for experienced technicians. Shortcuts can be taken but often they cause additional damage—to transistors, circuit components or the printed-circuit board.

Soldering—A well-tinned, hot, clean soldering iron tip will make it easier to solder without damage to the printed-circuit board or the many many circuit components mounted on it. It is not the wattage of the iron that counts—it is the heat available at the tip. Low-wattage soldering irons will often take too long to heat a connection—pigtail leads will get too hot and damage the part. Too much heat, applied too long, will damage the printed-circuit board. Some 50-watt irons reach temperatures of 1,000° F—others will hardly melt solder. Small-diameter tips should be used for single solder connections—larger pyramid and chisel tips are needed for larger areas.

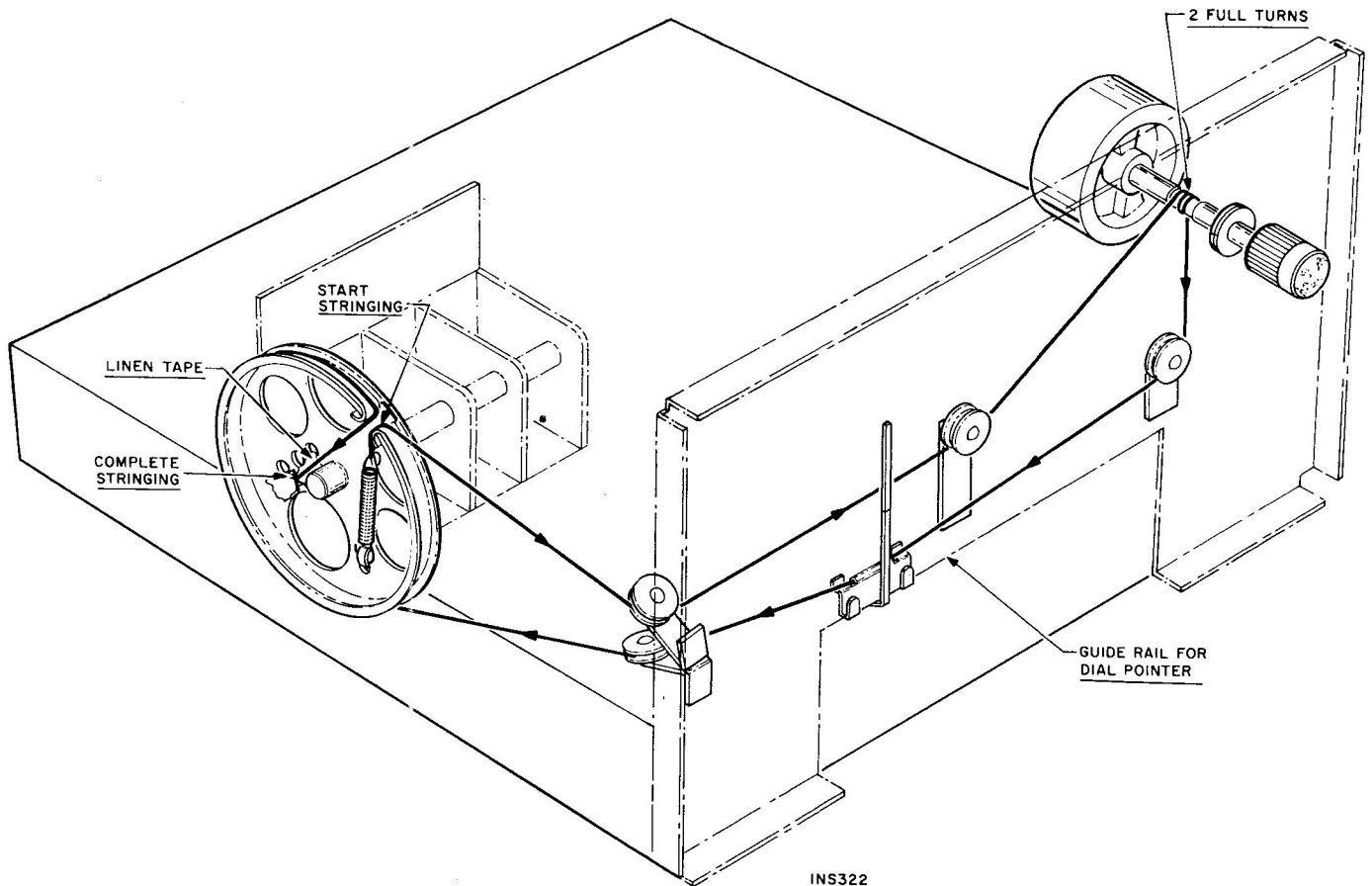
- When removing defective resistors, capacitors, etc., the leads should be cut as close to the body of the circuit component as possible. (If the part is not being returned for in-warranty factory replacement it may be cut in half—with diagonal-cutting pliers—to make removal easier.)
- Special de-soldering tipleths are made for unsoldering multiple-terminal units like IF transformers and electrolytic capacitors. By unsoldering all terminals at the same time the part can be removed with little chance of breaking the printed-circuit board.
- Always disconnect the chassis from the power line when soldering. Turning the power switch OFF is not enough. Power-line leakage paths, through the heating element, can destroy transistors.

• Use care when making connections to speakers and output terminals. Any frayed wire ends can cause shorts that may burn out the output transistors—they are direct-coupled to the speakers. There is no output transformer—nothing to limit current through the transistors except the fuses. To reduce the possibility of shorts at the speakers, lugs should be used on the exposed ends—at least the ends of the stranded wires should be tinned to prevent frayed wire ends. The current in the speakers and output circuitry is quite high. Any poor contact or small-size wire, can cause power losses in the speaker system. Use 14 or 16 AWG for long runs of speaker-connecting wiring.

DC-Voltage Measurements—These basic tests of the transistor circuitry are made without the signal generator. Without any signal input measure the circuit voltages—as indicated on the schematic. The voltage difference between the base and the emitter should be in the millivolt range—a sensitive DC meter is needed for these readings. A low-voltage range of 1 volt, full scale—or lower—is needed.

Audio-Voltage (gain) Measurements—The schematic and printed-circuit board layout diagrams are used. Input signals are injected at the proper points—found most quickly by using layout of the printed-circuit board instead of the schematic. An AUDIO (AC) VTVM connected to the test points should indicate voltages close to those values shown in the boxes on the schematic. Many of the signal levels in the input stages are only a few millivolts—they can not be read on the AC ranges supplied on most Vacuum-Tube AC/DC Volt-ohmmeters (VTVMs). Even with a 1-volt range a signal level of 100 millivolts (.1 volt) will be the first 1/10 of the meter scale. A reading of 1 millivolt (.001 volt) will hardly even move the meter needle.

DIAL STRINGING PROCEDURE



- ① Tie the dial cord to one of the loops on the ends of the tension spring.
- ② Hook the free end of the spring over the bottom-right tab in the front-end drive-drum (with the drum rotated to its extreme clockwise position).
- ③ Stretch the tension spring until the loop on spring sticks out of the slot in the edge of the drive drum. Now insert a length of stiff wire, about 1-inch long (a piece of straightened-out paper clip will do nicely) through the loop to keep the spring stretched while stringing the dial cord. Place the piece of stiff wire in the groove of the drive-drum; bridging the slot in the rim.
- ④ Thread the dial cord across the guide pulleys and around the flywheel drive shaft—wrapping two full turns around the drive shaft.
- ⑤ Guide the dial cord into the other pulleys and back to the drive-drum—into the groove at the bottom of the rim—around into the slot.
- ⑥ Secure the end of the dial cord to the drive drum.
- ⑦ With the front-end drive-drum positioned to its maximum clockwise rotation set the dial pointer to the zero (0) on the logging scale and cement the pointer into place.

TROUBLESHOOTING GUIDE

When a defect occurs in an electronic circuit the first component suspected is usually the vacuum tube. Many of the inexpensive tube testers will not indicate all the possible internal faults in a vacuum tube—slight defects often sneak past these testers. It is better to substitute another tube of the same type.

Sometimes it is possible to switch (transpose) tubes from one circuit to another. This method of testing is most suitable when testing an individual stereo channel. When a good tube is switched with a defective one of the same type the symptom will be transferred from one stereo channel to the other.

When substituting tubes it is absolutely necessary to be certain the tube being inserted is good—a new tube, from a freshly opened carton, is not necessarily a perfect tube. Defects can occur from shipping and handling.

If you have any doubts about the quality of a tube try it in an identical circuit that is operating properly. For example, a tube with heater-cathode leakage may operate normally in a circuit with its cathode grounded; transpose (switch) it with one in a circuit that has a cathode-bias resistor and it will cause a lot of hum.

Does not go on—(pilot or dial lamps do not light)—in any position of the SELECTOR switch.

- Check:
- Fuse F1, AC-interlock plug and socket.
 - Power cord and plug, wall outlet.
 - Automatic shut-off switch S3 (part of SELECTOR switch).

Does not go on—(pilot or dial lamps do not light)—only in PHONO position of the SELECTOR switch.

- Check:
- Automatic shut-off switch S3 (part of SELECTOR switch)
 - J17 (changer connector) and its plug and interconnecting cable.
 - Automatic shut-off switch on the record changer.

Distortion (both channels) in any position of the SELECTOR switch.
No audio output

- Test:
- V9, or substitute DC voltages at CR4, C75, R84, R85; R81, R85, C62C; R76, R81, C62B; R76, C62A.

Hum—in any position of the SELECTOR switch.

- Check:
- Setting of HUM ADJUST CONTROL (R87).
 - 300-volt DC power supply filter (C62A, B, C) for AC ripple.
 - Bias supply (CR6 and C77) for AC ripple.

Distortion (LEFT channel only) SELECTOR in PHONO and FM positions.
Hum or
No audio output

- Test:
- (filament leakage for hum) or substitute V9, V8, V7.

Distortion (RIGHT channel only) SELECTOR in PHONO and FM positions.
Hum or
No audio output

- Test:
- (filament leakage for hum) or substitute V9, V11, V10.

Distortion (PHONO only) No audio output

Check:

- J10, J12, J17 and plugs and cables from record changer.
- Clean and tighten all ground connections.
- Reverse AC line-cord plug in wall outlet.
- Reverse AC line-cord plug from record player in J18 (on chassis) if used.

Distortion (AM only) Hum or No audio output

- Test:
- Try other stations,
 - Reverse AC line-cord plug in wall outlet.
 - (filament leakage for hum) V2, V3 or substitute.

Distortion (FM only) Hum or No audio output

- Test:
- Try other stations,
 - Reverse AC line-cord plug in wall outlet.
 - (filament leakage for hum) V1, V5, V6 or substitute.

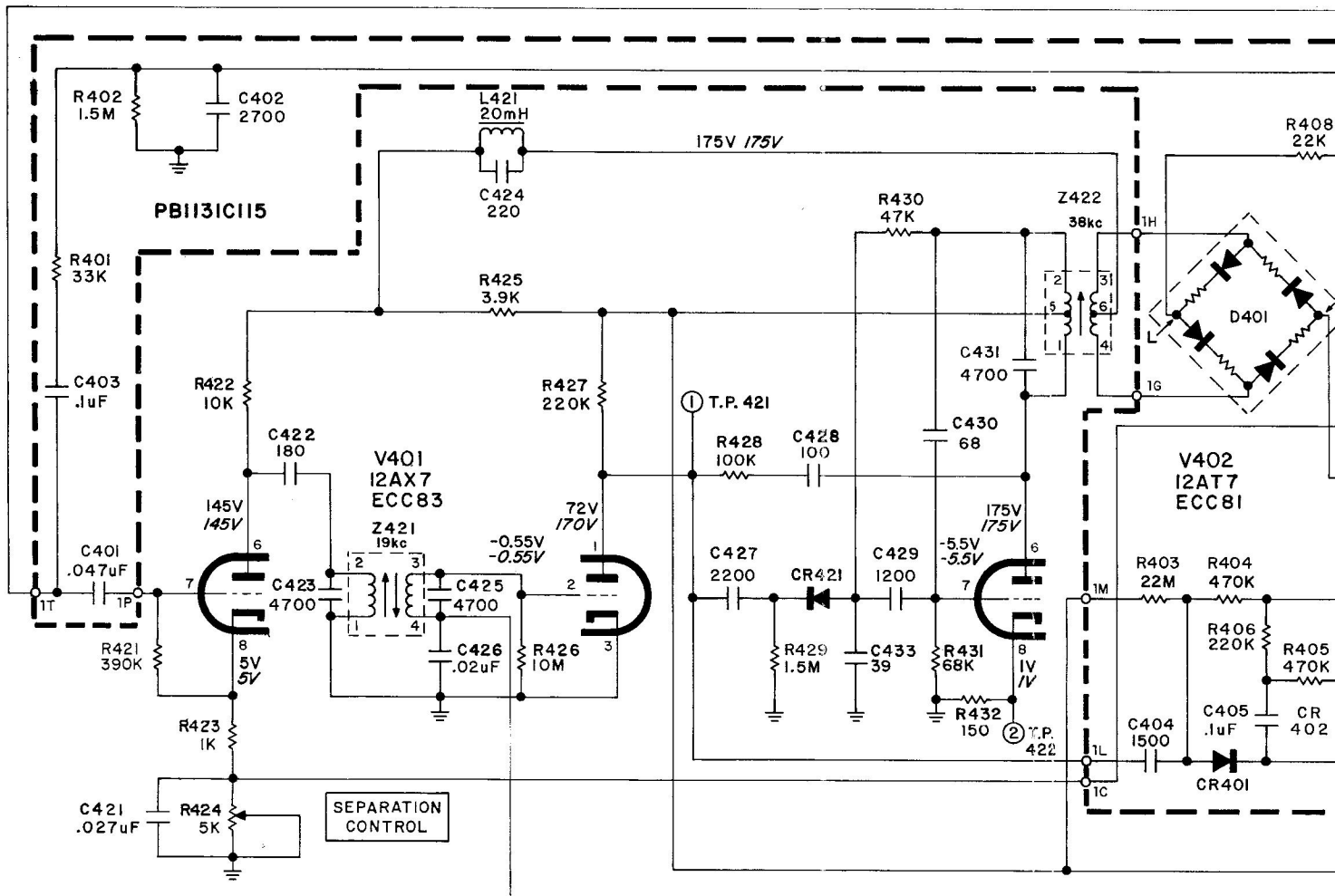
Distortion (AM and FM, but not PHONO) Hum or
No audio output

- Test:
- (filament leakage for hum) V4 or substitute.

Distortion (FM STEREO only) Hum or
No audio output

- Test:
- filament leakage for hum) V401, V402 or substitute.
- Check:
- Balanced modulator D401 and C409, C410; C407, C412; L401, L402.

P 1131-2 SCHEMATIC DIAGRAM



PARTS DESCRIPTION LIST

All circuit components with symbols beginning with 401 are located on the printed-circuit board; those beginning with 421 are mounted on the metal subchassis.

CAPACITORS

20% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuf).

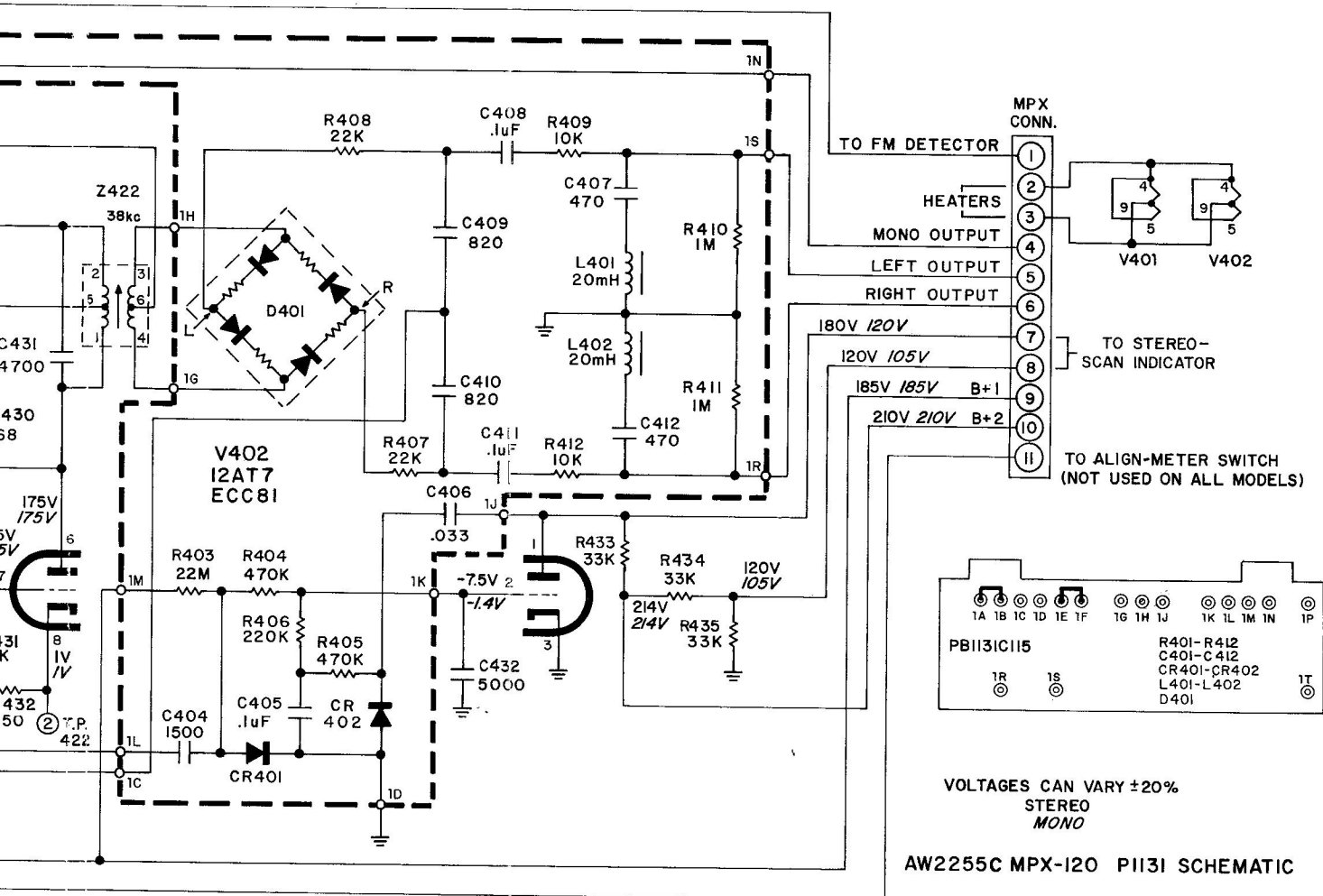
Symbol	Description	Part No.
C401	Capacitor, Mylar, .047uF 10% 100V	C50B574-5
C402	Capacitor, Polystyrene, 2700 5% 125V	C50B634-20
C403	Capacitor, Plastic Film, .1uF 20% 250V	C50B633-1
C404	Capacitor, Cer. Disc., 1500, 10%	C50B576-4
C405	Capacitor, Plastic Film, 1uF 20% 250V	C50B633-1
C406	Capacitor, Plastic Film, .033uF 20% 400V	C50B633-20
C407	Capacitor, Cer. Disc, 470 pF 10%	C50B576-1
C408	Capacitor, Plastic Film, .1uF 20% 250V	C50B633-1
C409	Capacitor, Cer. Disc, 820 10%	C50B576-3
C410	Capacitor, Cer. Disc, 820 10%	C50B576-3
C411	Capacitor, Plastic Film, .1uF 20% 250V	C50B633-1
C412	Capacitor, Cer. Disc, 470 pF, 10%	C50B576-1
C421	Mylar, .027 uF, 5%, 100V	C50B574-6
C422	Polystyrene, 180, 5%, 500V	C50B634-1

Symbol	Description	Part No.	Symbol	Description	Part No.
C423	Polystyrene, 4700, 5%, 125V	C50B634-21	R411	Resistor, Dep. Carbon, 33k 5%, 1/8W	R12DC333J
C424	Polystyrene, 220, 5%, 500V	C50B634-2	R412	Resistor, Dep. Carbon, 1.5m, 5%, 1/3W	R33DC155J
C425	Polystyrene, 4700, 5%, 125V	C50B634-21	R421	Resistor, Composition, 22M, 10%, 1/2W	RC20BF226K
C426	Ceramic, .02 uF, +80, -20%, 500V	C50089-4	R422	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC474J
C427	Ceramic, 2200, 20%, 1000V	C50183-10	R423	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC474J
C428	Ceramic, 100, 20%, 1000V	C50183-9	R424	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC224J
C429	Ceramic, 1200, 10%, 1000V	C50183-3	R425	Resistor, Dep. Carbon, 22k, 5%, 1/8W	R12DC223J
C430	Ceramic, 68, 10% NPO, 1000V	C50070-46	R426	Resistor, Dep. Carbon, 22k, 5%, 1/8W	R12DC223J
C431	Mica, 4700, 5%, 300V	C5032-7	R427	Resistor, Dep. Carbon, 10k, 5%, 1/8W	R12DC103J
C432	Ceramic, 5000, 20%, 500V	C50089-1	R428	Resistor, Dep. Carbon, 1m, 5%, 1/8W	R12DC105J
C433	Ceramic, 39, 10%, N1500, 1000V	C50070-17	R429		

RESISTORS

Symbol	Description	Part No.	Symbol	Description	Part No.
R401	Resistor, Dep. Carbon, 33k 5%, 1/8W	R12DC333J	R409	Resistor, Dep. Carbon, 10k, 5%, 1/8W	R12DC103J
R402	Resistor, Dep. Carbon, 1.5m, 5%, 1/3W	R33DC155J	R410	Resistor, Dep. Carbon, 1m, 5%, 1/8W	R12DC105J
R403	Resistor, Composition, 22M, 10%, 1/2W	RC20BF226K			
R404	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC474J			
R405	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC474J			
R406	Resistor, Dep. Carbon, 470k, 5%, 1/8W	R12DC224J			
R407	Resistor, Dep. Carbon, 22k, 5%, 1/8W	R12DC223J			
R408	Resistor, Dep. Carbon, 22k, 5%, 1/8W	R12DC223J			

MATIC DIAGRAM • MULTIPLEX SECTION

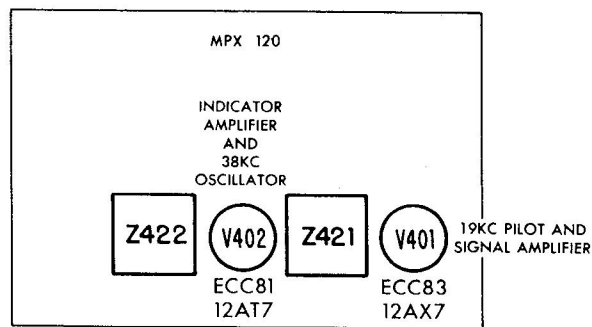


VOLTAGES CAN VARY ±20%
STEREO
MONO
AW2255C MPX-120 P1131 SCHEMATIC

Part No.	Symbol	Description	Part No.
C50B634-21	R411	Resistor, Dep. Carbon, 1m, 5%, 1/8W	R12DC105J
C50B634-22	R412	Resistor, Dep. Carbon, 10k, 5%, 1/8W	R12DC103J
C50B634-21	R421	Dep. Carbon, 2.2M, 5%, 1/3W	R33DC225J
C50089-4	R422	Dep. Carbon, 10K, 5%, 1/3W	R33DC103J
C501E3-10	R423	Dep. Carbon, 1K, 5%, 1/3W	R33DC102J
C501E3-9	R424	Potentiometer, 5K Separation Control	R50150-11
C501E3-3	R425	Dep. Carbon, 3.9K, 5%, 1/3W	R33DC392J
C50070-46	R426	Composition, 10M, 10%, 1/2W	RC20BF106K
C5032-7	R427	Dep. Carbon, 220K, 5%, 1/3W	R33DC224J
C50089-1	R428	Dep. Carbon, 100K	R12DC104J
C50070-17	R429	Dep. Carbon, 1.5M, 5%, 1/3W	R33DC155J
	R430	Dep. Carbon, 47K, 5%, 1/3W	R33DC473J
	R431	Dep. Carbon, 68K	R12DC683J
	R432	Dep. Carbon, 150, 5%, 1/3W	R33DC151J
	R433, 434, 435	Composition, 33K, 10%, 1W	RC30BF333K

MISCELLANEOUS

Part No.	Symbol	Description	Part No.
R12DC474J	CR401	Diode	V111W
R12DC474J	CR402	Diode	V50A260-15
R12DC224J	CR421	Diode	V1112
R12DC223J	D401	Ring Demodulator	V50A260-18
R12DC223J	L401	Coil	L50334-2
R12DC103J	L402	Coil	L50334-2
R12DC105J	L421	Coil, 20 uH	L50334-2
	Z421	Transformer, 19 kc	ZZ50210-34
	Z422	Transformer, 38 kc	ZZ50210-54
	-	Printed Circuit Bd.	PB1131B111
	-	Mini. Pin Term.	A50A577
	-	Sleeving 23-32" Lc.	E50A684-4



P1131-2 MULTIPLEX D

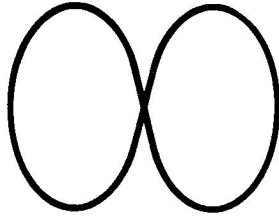


FIGURE 1. Lissajous pattern for MPX Oscillator alignment.

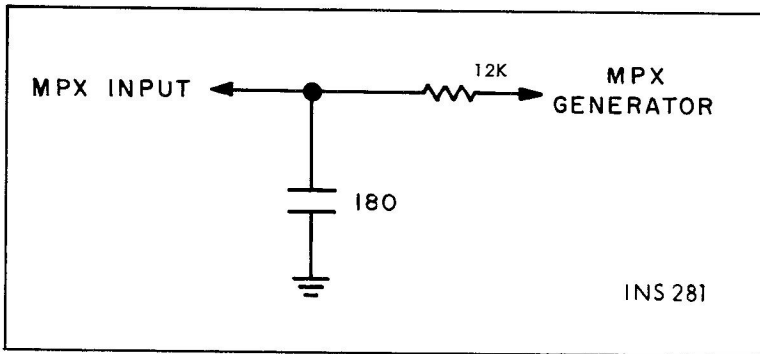
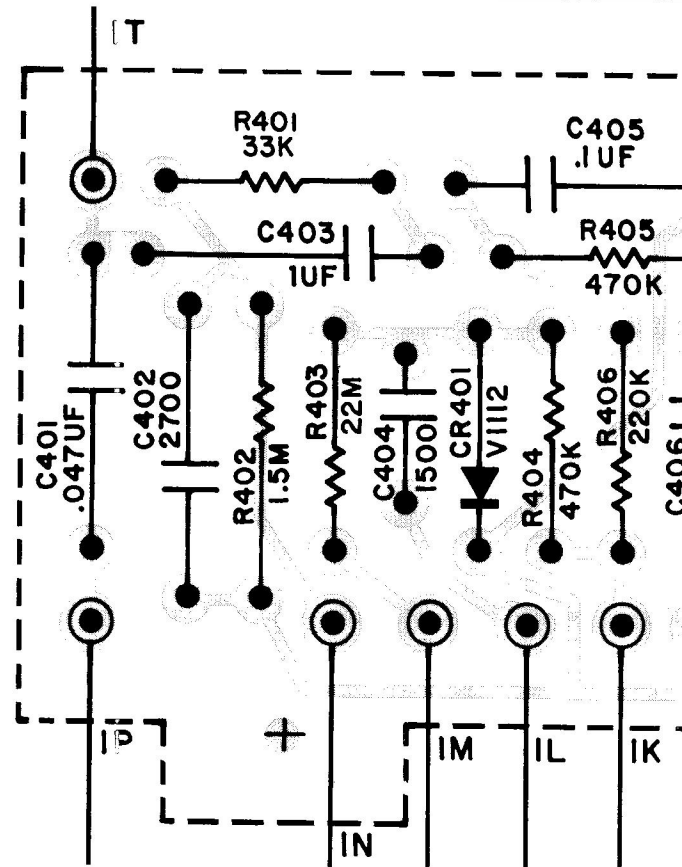


FIGURE 2. Multiplex-alignment coupling network circuit.



ALIGNMENT INSTRUCTIONS

GENERAL

The preferred alignment procedure, in table 1 below, uses a multiplex generator with an RF output, like the FISHER Model 300. Optimum performance will be obtained only when the multiplex decoder is connected to the FM detector with which it will be used. Check IF alignment first—poor alignment can prevent proper multiplex decoder operation.

TEST EQUIPMENT REQUIRED: MULTIPLEX GENERATOR, AUDIO (AC) VTVM, 100 KC OSCILLOSCOPE WITH EXTERNAL SWEEP JACKS, ALIGNMENT TOOL.

TABLE 1

STEPS	GENERATOR		R F DEVIATION	INDICATOR TYPE AND CONNECTION	ALIGNMENT	
	CONNECTION	MODULATION			ADJUST	INDICATION
1	Multiplex generator RF output to antenna terminals	19 kc pilot only	± 7.5 kc	VTVM to TP 1	Z 421 top and bottom	Maximum reading on VTVM
2	19 kc output of generator to oscilloscope horizontal input; generator not connected to MPX section	—	—	Vertical input of oscilloscope to TP 2; set oscilloscope for external sweep	Z 422	Set frequency of free-running oscillator as close as possible to 38 kc. Lissajous pattern (see figure 1) should be as slow-moving as possible.
3	Same as Step 1	Composite MPX; 1000 cps on left channel only	± 75 kc	VTVM and oscilloscope vertical input to right channel output lug (terminal 1R)	Z 421 top	Maximum reading on VTVM; clean 1000 cps sine wave on oscilloscope
4	Same as Step 1	Composite MPX; 1000 cps on right channel only	± 75 kc	Same as Step 3	MPX separation control (R 424)*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 3
5	Same as Step 1	Same as Step 4	± 75 kc	VTVM and oscilloscope vertical input to right channel output lug (terminal 1S)	—	Same VTVM reading as obtained in Step 3 ± 2 db; clean 1000 cps sine wave on oscilloscope
6	Same as Step 1	Composite MPX; 1000 cps on left channel only	± 75 kc	Same as Step 5	MPX separation control (R 424), if necessary*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 5.

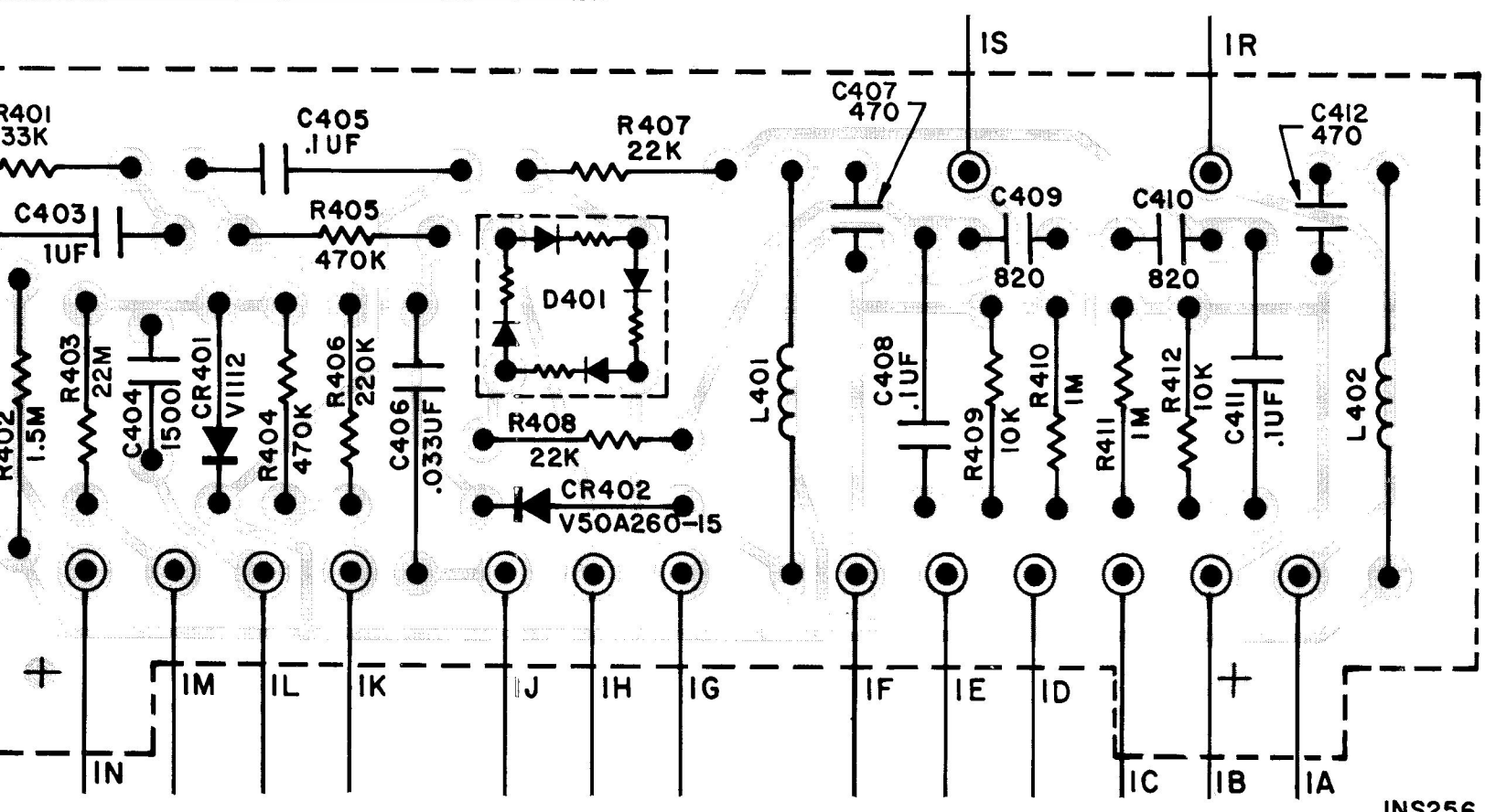
* If adjustment is required, adjust for best compromise readings in Steps 4 and 6.

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STEPS	
1	Com MPX demo
2	19 gene scope genera to
3	Sa
4	Sa
5	Sa
6	Sa

* If adjustment is r

131-2 MULTIPLEX DECODER



T INSTRUCTIONS • MULTIPLEX SECTION

ALTERNATE ALIGNMENT PROCEDURE For multiplex generators without an RF output

output, like the
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When using this alignment procedure, it is necessary to disconnect the ratio detector from the multiplex decoder at the point where the generator is connected. Unsolder point 1T carefully. The generator input must be through a simple low-pass filter—a 12 K resistor between the multiplex generator and the MPX input with a 180 pF capacitor from the MPX input end of the resistor to ground (Figure 2).

TEST EQUIPMENT REQUIRED: MULTIPLEX GENERATOR, AUDIO (AC) VTVM, 100 KC OSCILLOSCOPE WITH EXTERNAL SWEEP JACKS, ALIGNMENT TOOL.

SCOPE WITH EX-

TABLE 2

STEPS	GENERATOR			INDICATOR	ALIGNMENT	
	CONNECTION	AUDIO	LEVEL	TYPE AND CONNECTION	ADJUST	INDICATION
1	Composite output of MPX generator to input of MPX demodulator (Point 1)	19 kc pilot only	100 mV RMS (280 MV P-P)	AC VTVM to TP 1	Z 421 top and bottom	Maximum reading on VTVM
2	19 kc output of generator to oscilloscope horizontal input; generator not connected to MPX section	—	—	Oscilloscope vertical input to TP 2	Z 422	Set frequency of free-running oscillator as close as possible to 38 kc. Lissajous pattern (see figure 1) should be as slow-moving as possible.
3	Same as Step 1	1000 cps on left channel only	0.7 V RMS (3.92 V P-P)	AC VTVM and oscilloscope vertical input to left channel output lug (terminal 1R)	Z 421 top	Maximum reading on VTVM; clean 1000 cps sine wave on oscilloscope
4	Same as Step 1	1000 cps on right channel only	0.7 V RMS (3.92 V P-P)	Same as Step 3	MPX separation control (R424)*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 3
5	Same as Step 1	Same as Step 4	0.7 V RMS (3.92 V P-P)	VTVM and oscilloscope vertical input to right channel output lug (terminal 1S)	—	Same VTVM reading as obtained in Step 3 ± 2 db; clean 1000 cps sine wave on oscilloscope
6	Same as Step 1	1000 cps on left channel only	0.7 V RMS (3.92 V P-P)	Same as Step 5	MPX separation control (R424), if necessary*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 5.

* If adjustment is required, adjust for best compromise readings in Steps 4 and 6.

MAIN CHASSIS • PARTS DESCRIPTION LIST

CAPACITORS

10% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value).
All capacitors not marked uF are pF (uF).

Symbol	Description	Part No.			
C1	Ceramic, 3, NPO, 1000V	C50070-28	C43, 44	Ceramic, Feedthru, 1000 GMV	C592-187
C2, 3	-Deleted-	- - -	C45, 46	Ceramic, 3300, 1000V	C50072-11
C4	Ceramic, 21, 5%, N750, 1000V	C50070-32	C47	Ceramic, 5000, +80 -20%, 500V	C50089-6
C5-A-H	Variable, Tuning AM-FM	C953-115	C48	Mylar, .047uF, 250V	C50197-52
C6	Ceramic, 1000, GMV, 500V	C50089-2	C49, 50	Ceramic, 680, 1000V	C50072-1
C7	Ceramic, 100, GMV, N1500, 500V	C50070-5	C51	Ceramic, 2700, 1000V	C50072-17
C8	Mylar, .022uF, 400V	C50197-28	C52	Ceramic, Feedthru, 1000 GMV	C592-187
C9	Mylar, .022uF, 250V	C50197-49	C53, 54	Ceramic, 68, N750, 1000V	C50070-16
C10	Ceramic, 150, 1000V	C50072-18	C55	Ceramic, 5000, +80 -20%, 500V	C50089-6
C11	Mylar, .022uF, 400V	C50197-28	C56	Ceramic, 1, 20%, P100, 1000V	C50070-1
C12	Mylar, .022uF, 250V	C50197-49	C57	Ceramic, 5000, 20%, 500V	C50089-1
C13	Ceramic, 150, 1000V	C50072-18	C58	Ceramic, 100, N1500, 1000V	C50070-6
C14	Ceramic, Feedthru, 1000, GMV	C592-187	C59	Ceramic, 5000, +80 -20%, 500V	C50089-6
C15	Ceramic, .02uF, +80 -20%, 500V	C50089-4	C60	Ceramic, 2700, 1000V	C50072-17
C16	Ceramic, 5, ±.5pF, NPO, 500V	CC20CJ050D5	C61	Ceramic, 5000, +80 -20%, 500V	C50089-6
C17	Ceramic, Trimmer	C662-123	C62	Electrolytic, 4-Section	C50180-45
C18	Ceramic, 1000, GMV, 500V	C50089-2		A-20uF, 350V	
C19, 20	Electrolytic, 50uF, 10V	C50483-15		B-20uF, 350V	
C21, 22, 23, 24	-Deleted-	- - -		C-40uF, 350V	
C25	Ceramic, 33, 5%, N750, 1000V	C50070-25	C63	D-40uF, 350V	
C26	Ceramic, Feedthru, 1000, GMV	C592-187	C64	Ceramic, .02uF, GMV, 1000V	C50071-6
C27	Ceramic, 24, 5%, N150, 1000V	C50070-8	C65	Ceramic, .02uF, +80 -20%, 500V	C50089-4
C28	Ceramic, Trimmer	C662-123	C66	Ceramic, 5000, +80 -20%, 500V	C50089-6
C29	Ceramic, 100, GMV, N1500, 1000V	C50070-5	C67	Ceramic, 2700, 1000V	C50072-17
C30	Ceramic, Feedthru, 1000, GMV	C592-187	C68	Electrolytic, 10uF, 350V	C644-146
C31	Ceramic, 68, N750, 1000V	C50070-16	C69	-Deleted-	- - -
C32	Ceramic, .02uF, 20%, 500V	C50089-5	C70, 71	Ceramic, 330, 1000V	C50072-1
C33	Ceramic, 68, N750, 1000V	C50070-16	C72	Ceramic, 5000, +80 -20%, 500V	C50089-6
C34	Ceramic, .02uF, 20%, 500V	C50089-5	C73, 74	-Deleted-	- - -
C35	Ceramic, 68, 5%, N750, 1000V	C50070-35	C75	Ceramic, 330, 1000V	C50072-1
C36, 37	Ceramic, 560, 1000V	C50072-14	C76	Electrolytic, 100uF, 250V	C836-122
C38	Ceramic, 82, 5%, N1500, 1000V	C50070-33	C77	Mylar, .047uF, 250V	S1193B114
C39	Ceramic, 5, ±.5pF, N150, 500V	CC20PJ050D5	C78	Electrolytic, 8uF, 50V	Part of R41
C40	Ceramic, .02uF, +80 -20%, 500V	C50089-4	C79	Molded, .01uF, 20%, 600V	Part of S1
C41	Ceramic, 1000, 1000V	C50072-3	C80	Electrolytic, 8uF, 50V	T992-116-1
C42	Ceramic, 10, ±.5pF, NPO, 500V	CC20CJ100D5	C81	Molded, .01uF, 20%, 600V	T1023-115
			C82	Electrolytic, 100uF, 250V	ZZ662-117
				Ceramic, Feedthru, 1000, GMV	ZZ2984
					ZZ2987
					ZZ2984
					ZZ50210-6
					ZZ50210-9

MISCELLANEOUS

Symbol	Description	Part No.			
CR1	Diode, 1N38	V1N38	L9	Coil, AM Oscillator	L50210-28
CR2, 3	-Deleted-	- - -	L10	Choke, .2 Microhenry	L50066-21
CR4, 5	Diode, Silicon	SR50472	L11	Choke, 3.3 Microhenry	L50066-8
F1	Fuse, 2A, Slo-Blo	F643-154	PC1, 2	Printed Circuit, Tone Control	PC50187-9
I1	Lamp, Cabinet Pilot	I50009-9	S1	Switch, Selector	S1193B114
I2, 3, 4	Lamp, Dial	I50009-7	S2	Switch, Power	Part of R41
I5	Stereo Scan Indicator	I50B621-1	S3	Switch, Automatic Shut-off	Part of S1
L1	Loopstick, AM Antenna	L50210-36	T1, 2	Transformer, Output	T992-116-1
L2	Coil, FM Antenna	L818-113	T3	Transformer, Power	T1023-115
L3	Choke, 1.5 Microhenry	L50066-4	Z1	Transformer, FM IF	ZZ662-117
L4	Coil, AM RF.	L50210-35	Z2	Transformer, AM IF	ZZ2984
L5	Choke, RF.	L629-180	Z3	Transformer, FM IF	ZZ2987
L6	Coil, FM RF.	L953-119	Z4	Transformer, AM IF	ZZ2984
L7	Choke, .68 Microhenry	L50066-1	Z5	Coil, FM Limiter	ZZ50210-6
L8	Coil, Assembly, FM Oscillator	AS953-116	Z6	Transformer, FM Ratio Detector	ZZ50210-9

If replacement parts are out of stock, locally, they may be obtained directly from the Parts Department of FISHER Radio Corporation. They will be shipped "best way", either prepaid or C.O.D. unless otherwise specified.

For instrument-operation information and technical assistance write Richard Hamilton, Customer Service Department, FISHER Radio Corporation, Long Island City, New York 11101.

MAIN CHASSIS • PARTS DESCRIPTION LIST

RESISTORS

Deposited Carbon, in ohms, 5% tolerance, 1/8 watt
unless otherwise noted: K=Kilohms, M=Megohms.

Symbol	Description	Part No.	Description	Part No.
R1	Composition, 100K, 10%, 1/2W	RC20BF104K	R51, 52	Composition, 1K, 10%, 1/2W
R2	-Deleted-	- - -	R53	Composition, 18K, 10%, 1W
R3	470K, 1/3W	R33DC474J	R54A, B	Pot., 500K, Dual, Tone
R4, 5	-Deleted-	- - -	R55	-Deleted-
R6	4.7M, 1/3W	R33DC475J	R56, 57	1000
R7	1000	R12DC102J	R58	Composition, 10M, 10%, 1/2W
R8, 9	1M	R12DC105J	R59	Composition, 8.2M, 10%, 1/2W
R10	1000	R12DC102J	R60	Composition, 10M, 10%, 1/2W
R11	6.8K	R12DC682J	R61	Composition, 8.2M, 10%, 1/2W
R12	1000	R12DC102J	R62	Composition, 180, 10%, 1/2W
R13, 14	1M	R12DC105J	R63	2.2M, 1/3W
R15	1000	R12DC102J	R64	100K, 1/3W
R16	6.8K	R12DC682J	R65	820K
R17	Composition, 470K, 10%, 1/2W	RC20BF474K	R66	100K, 1/3W
R18	Composition, 2.2M, 1/3W	R33DC225J	R67	820K
R19	Composition, 4.7M, 1/3W	R33DC475J	R68	Composition, 27K, 10%, 1/2W
R20	Composition, 470, 10%, 1/2W	RC20BF471K	R69	Composition, 22M, 10%, 1/2W
R21	Composition, 47K, 10%, 1/2W	RC20BF473K	R70	150K
R22, 23	Composition, 150K, 1/3W	R33DC154J	R71	100K
R24	-Deleted-	- - -	R72	Composition, 100, 10%, 1/2W
R25	47K, 1/3W	R33DC473J	R73	Composition, 47K, 10%, 1/2W
R26	82K, 1/3W	R33DC823J	R74	Composition, 1000, 10%, 1/2W
R27	47K, 1/3W	R33DC473J	R75	-Deleted-
R28	82K, 1/3W	R33DC823J	R76	Composition, 3300, 10%, 1/2W
R29	180K, 1/3W	R33DC184J	R77	3.3M
R30	390K, 1/3W	R33DC394J	R78	47K
R31	1000	R12DC102J	R79	Composition, 1000, 10%, 1/2W
R32	390K, 1/3W	R33DC394J	R80	Glass, 3.3K, 10%, 7W
R33	1000	R12DC102J	R81	Composition, 1800, 10%, 1/2W
R34	47K	R12DC473J	R82	Composition, 68K
R35	220	R12DC221J	R83	Composition, 1000, 10%, 1/2W
R36	47K	R12DC473J	R84	Glass, 560, 10%, 3W
R37	220	R12DC221J	R85	Composition, 330, 10%, 1W
R38	Composition, 1.5K, 10%, 1/2W	RC20BF152K	R86	Composition, 270, 5%, 1/2W
R39	Composition, 150K, 10%, 1/2W	RC20BF154K	R87	Pot., 500, Hum Adjust
R40	Composition, 100, 10%, 1/2W	RC20BF101K	R88	Composition, 1500, 5%, 1/2W
R41, A, B	Pot., 500K, Dual, Volume	R50160-161	R89	Composition, 1000, 5%, 1/2W
R42	-Deleted-	- - -	R90	470
R43	Composition, 22K, 10%, 1/2W	RC20BF223K	R91	Composition, 15K, 10%, 1/2W
R44, 45	22K	R12DC223J	R92	220
R46	Pot. 500K, Balance	R50160-161	R93	Composition, 820K, 10%, 1/2W
R47	47K, 1/3W	R33DC473J	R94, 95	Pot., 500K, Phase Inverter
R48A, B	Pot., 500K, Dual, Tone	R50160-159	R96	Composition, 10M, 10%, 1/2W
R49	47K, 1/3W	R33DC473J	R97, 98	470K
R50	-Deleted-	- - -	R99	270K
				RC20BF102K
				R33DC335J
				R12DC473J
				RC20BF102K
				RPGW332K
				RC20BF182K
				RC20BF683K
				RC20BF102K
				RPG3W561K
				RC30BF331K
				RC20BF271J
				R50353-1
				RC20BF152J
				RC20BF102J
				R12DC474J
				RC20BF153K
				R12DC224J
				RC20BF824K
				R50160-6
				RC20BF106K
				R12DC474J
				R12DC274J

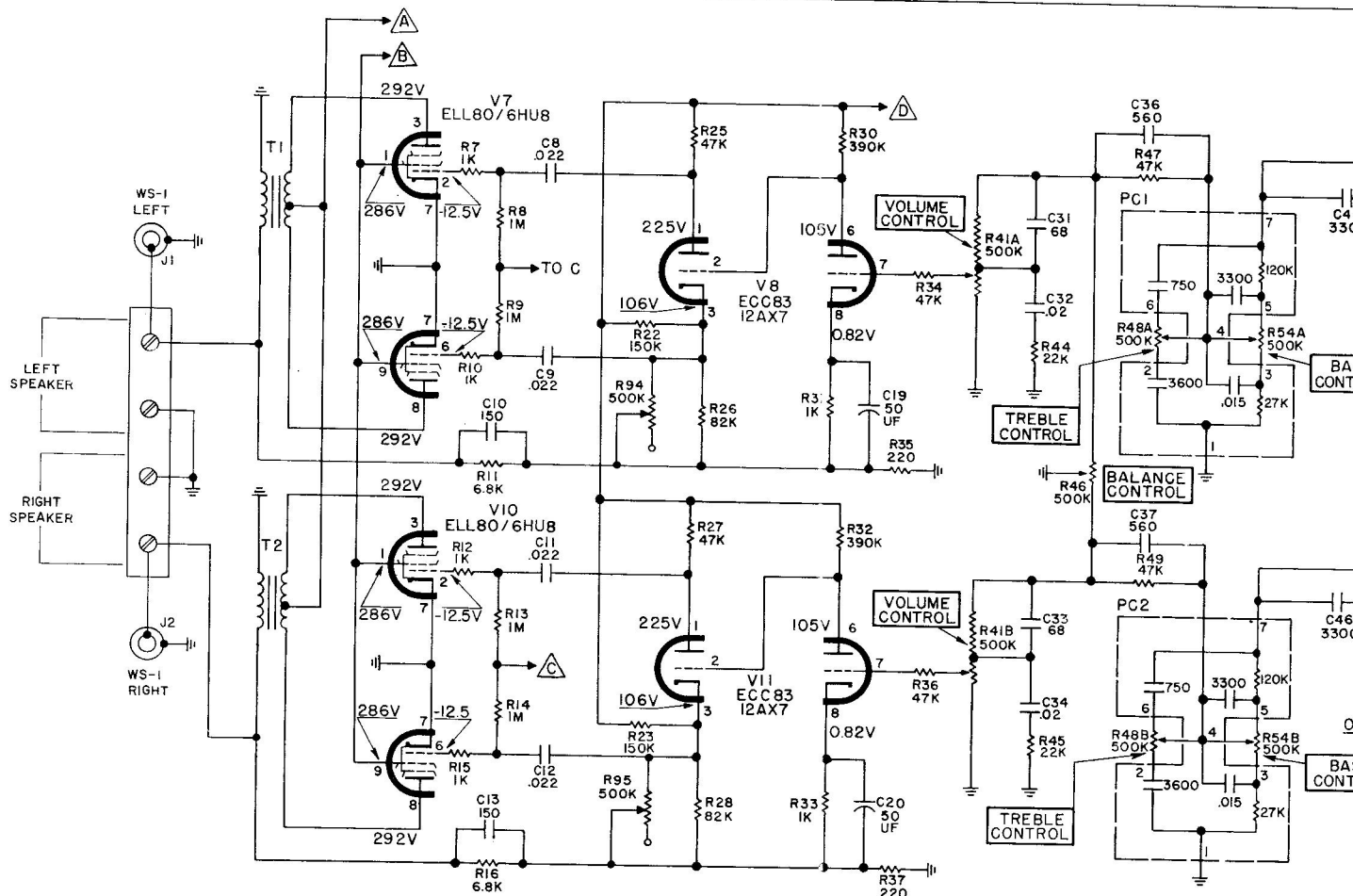
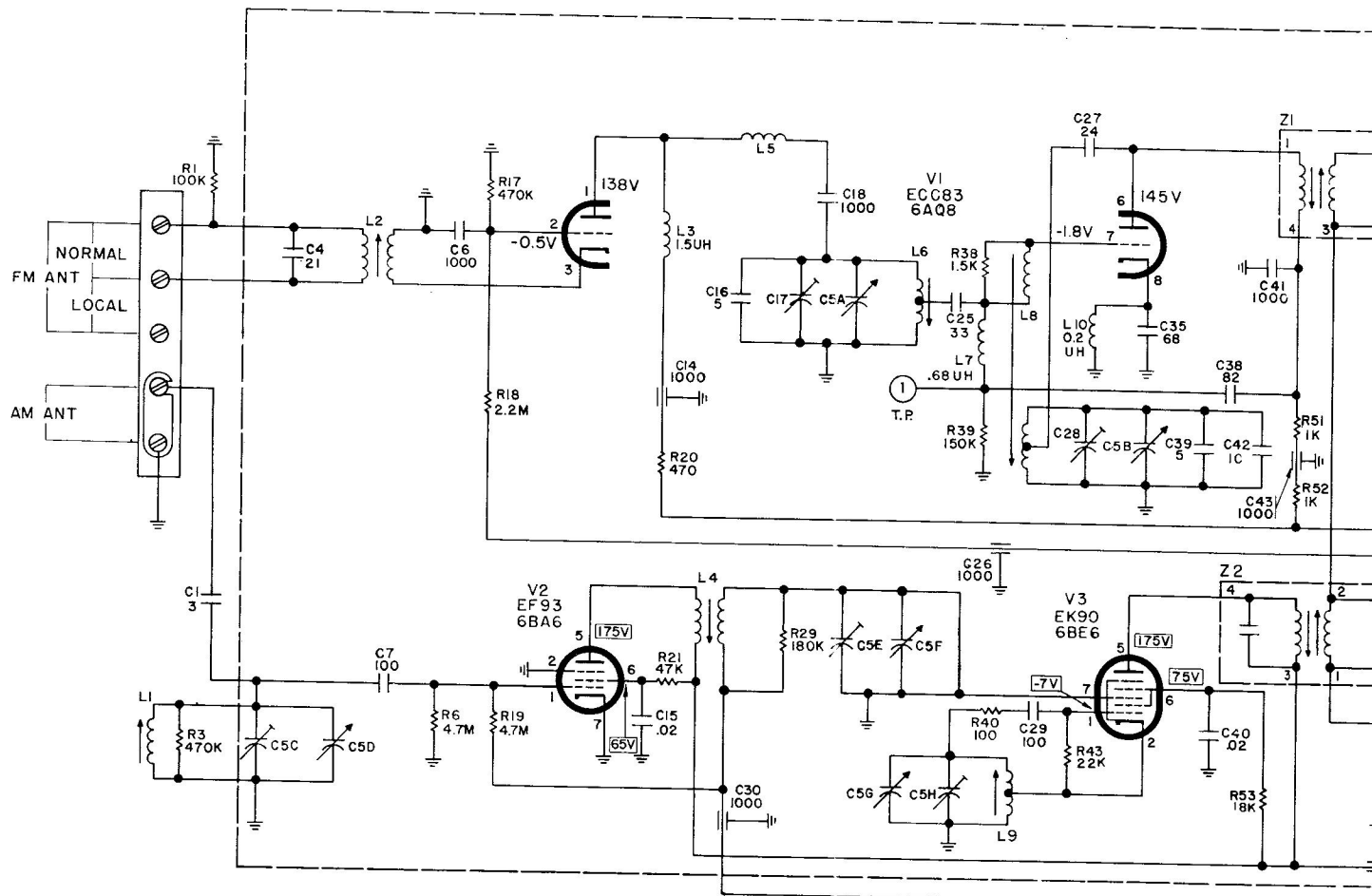
REPLACING THE DIAL LAMPS

Three lamps are used. To replace any one of them, remove the composition board rear panel of the console. The lamp assemblies can then be reached from the rear of the set. Press the metal clip holding the assembly to the chassis and pull downward. Once the assembly has been removed from the chassis the lamp can be detached by turning it counterclockwise.

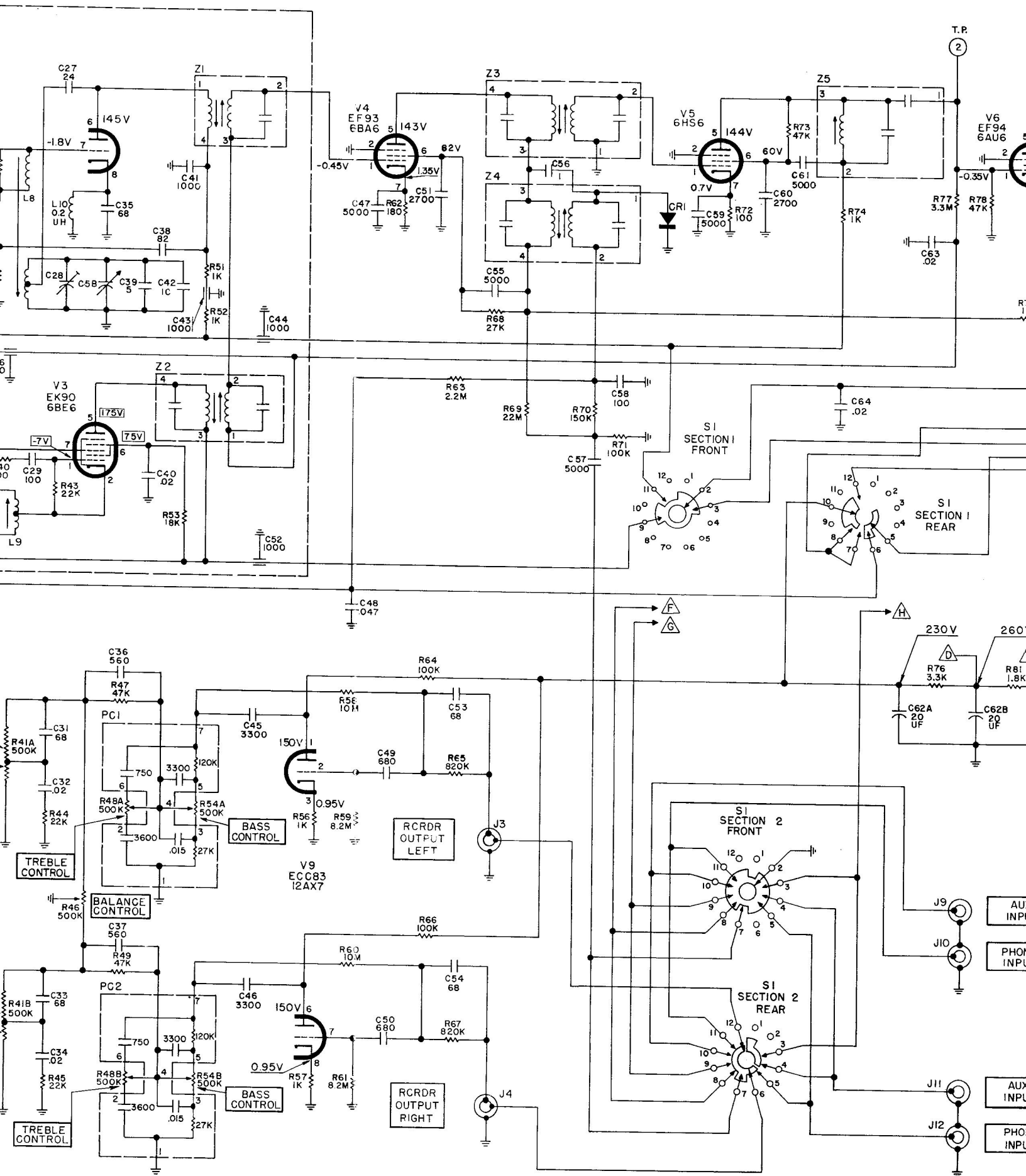
CAUTION: As a safety precaution, disconnect the power cord before removing the back panel of the console cabinet.

Lamps can be ordered from Fisher Radio Corporation, 21-21 44th Drive, Long Island City, New York 11101. The part number is 150009-7.

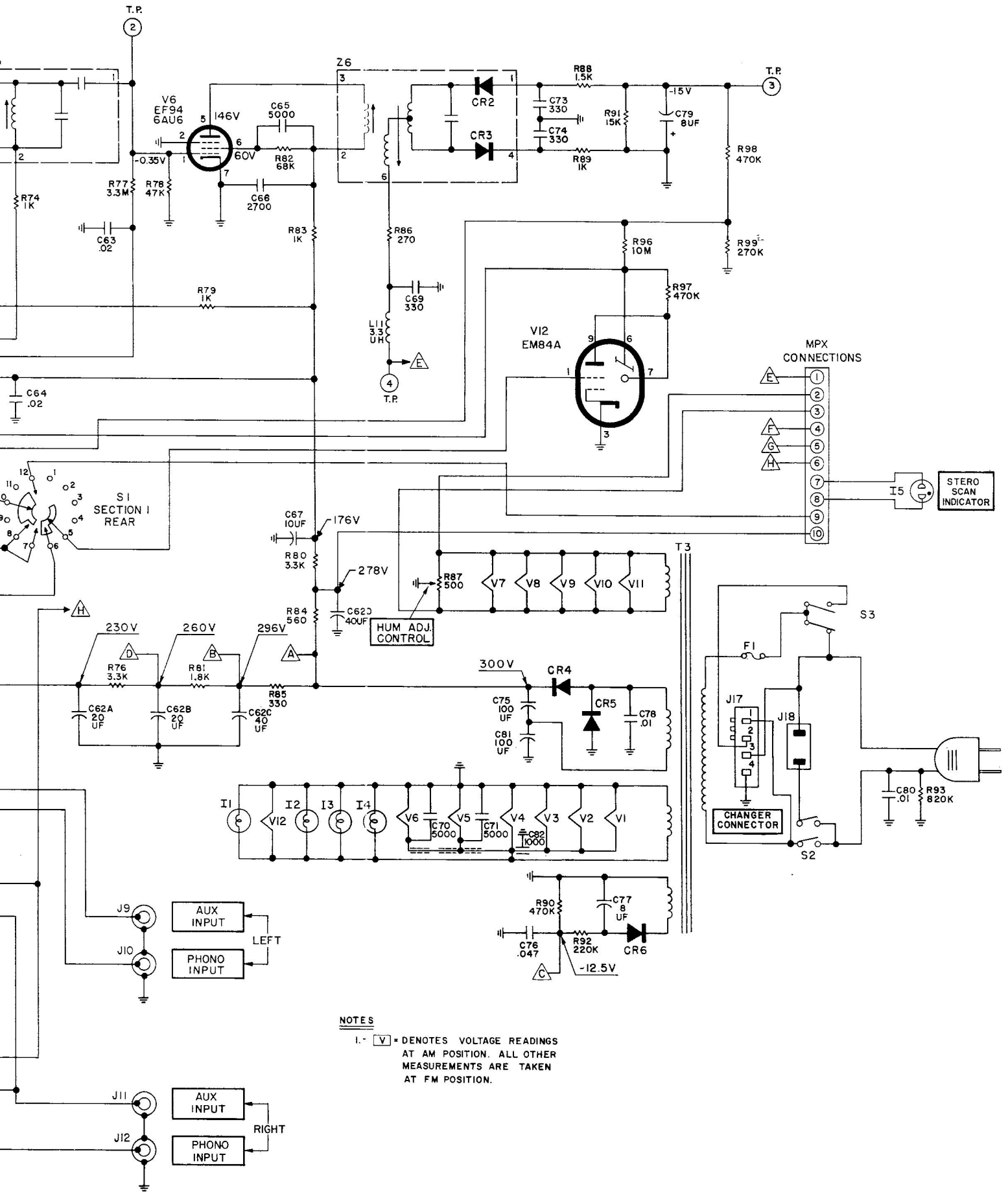
MAIN CHASSIS • SCHEMATIC



BECAUSE ITS PRODUCTS ARE SUBJECT TO CONTINUOUS IMPROVEMENT, FISHER RADIO CORPORATION RESERVES THE RIGHT TO MODIFY ANY DESIGN OR SPECIFICATION WITHOUT NOTICE AND WITHOUT INCURRING ANY OBLIGATION.



DO NOT MODIFY ANY



NOTES
 1. [V] = DENOTES VOLTAGE READINGS AT AM POSITION. ALL OTHER MEASUREMENTS ARE TAKEN AT FM POSITION.

SERVICE NOTES

ALIGNMENT

Read These Instructions With E

CHASSIS: Turn the station selector completely counterclockwise, without forcing. Dial p should be at zero index mark on logging scale. If not, reset the dial pointer. Disconn external antennas and the antenna link. Set Ferrite Loop to normal position, parallel to rear p When using an oscilloscope for alignment, set the output level controls for no overload, as s by the proper waveform shape. Connect loads to main output and turn volume control to mini

SIGNAL GENERATORS: The signal generator equipment must be able to supply the follow FM RF modulated 30% (± 22.5 KC deviation) at 400 cps; AM RF modulated 30% at 400

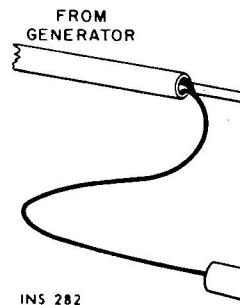
AM ALIGNMENT

NOTE: For calibrating both the A

STEPS	CHASSIS		
	AM BANDWIDTH	SELECTOR	STATION SELECTOR
1	SHARP	AM	Point of no signal and no interference
2	BROAD	AM	Point of no signal and no interference
3	SHARP	AM	600 KC
4	SHARP	AM	1400 KC
5	Repeat steps 3 and 4 for proper dial calibration		
6		FM	Point of no signal and no interference
7		FM	Point of no signal and no interference
8		FM	90 MC
9		FM	106 MC
10	Repeat steps 8 and 9 for proper dial calibration		

FM ALIGNMENT

NOTE: For final calibration, use lowest possib



ALIGNMENT INSTRUCTIONS

Read These Instructions With Extreme Care Before Attempting Alignment.

selector completely counterclockwise, without forcing. Dial pointer on logging scale. If not, reset the dial pointer. Disconnect the antenna link. Set Ferrite Loop to normal position, parallel to rear panel. For alignment, set the output level controls for no overload, as shown. Connect loads to main output and turn volume control to minimum.

signal generator equipment must be able to supply the following: 5 KC deviation at 400 cps; AM RF modulated 30% at 400 cps;

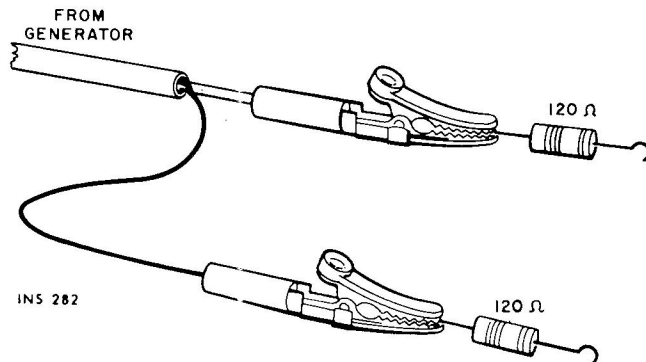
AM IF with 30KC sweep for AM bandwidth adjustment.

INDICATOR: DC VTVM, AC VTVM, and scope for alignment.

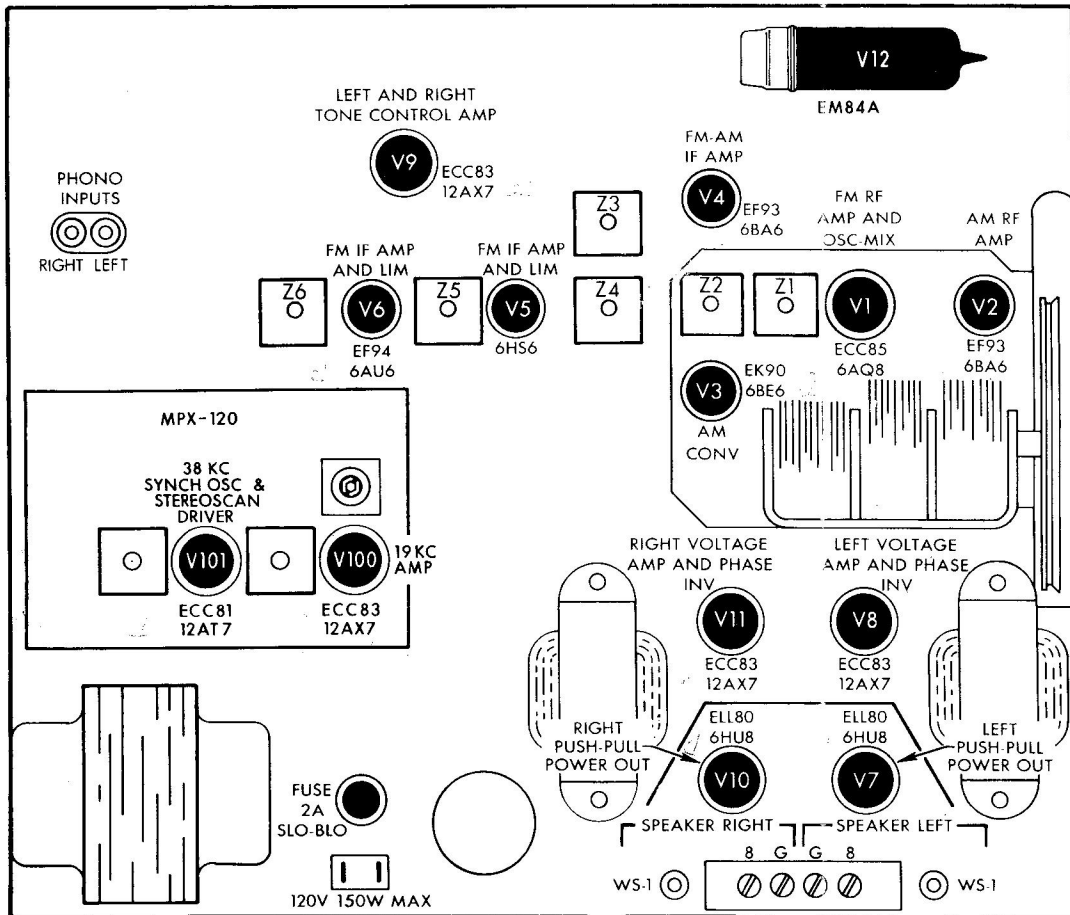
ALIGNMENT: Allow the chassis and test instruments to warm up for at least fifteen minutes. Adjust the line voltage for 117 volts AC, 50-60 cycles. Use fully insulated tools: a small screwdriver for all trimming capacitors; a K-Tran tool for Z1, Z2, Z3, Z4; a hex tool for L1, L2, L5, L6, L10, Z6 and Z5. For AM alignment, short AVC lead to ground.

NOTE: For calibrating both the AM and FM, use as low an output voltage as possible from your signal generator.										
STEPS	CHASSIS			SIGNAL GENERATOR			INDICATOR		ALIGNMENT	
	AM BANDWIDTH	SELECTOR	STATION SELECTOR	COUPLING	FREQ.	MOD.	TYPE	CONNECTION	ADJUST	INDICATION
1	SHARP	AM	Point of no signal and no interference	AM Gen. connected to ungrounded tube shield over V3	455 KC	30% AM at 400 cps	AC VTVM	to Ch. B Rec. Output	Z2, Z4, top and bottom	Maximum voltage
2	BROAD	AM	Point of no signal and no interference	AM Gen. connected to ungrounded tube shield over V3	455 KC	30 KC sweep	Scope	to Ch. B Rec. Output	Z4 Bottom	Adjust slightly for symmetrical curve
3	SHARP	AM	600 KC	AM Gen. connected thru 220-uuf to the AM antenna terminal. Disconnect link between terminals.	600 KC	30% AM at 400 cps	AC VTVM	to Ch. B Rec. Output	L10, L5, L1	Maximum voltage
4	SHARP	AM	1400 KC	AM Gen. connected thru 220-uuf to the AM antenna terminal. Disconnect link between terminals.	1400 KC	30% AM at 400 cps	AC VTVM	to Ch. B Rec. Output	C7H, C7E, C7D	Maximum voltage
5	Repeat steps 3 and 4 for proper dial calibration and maximum output.									
6		FM	Point of no signal and no interference	FM Gen. connected to ungrounded tube shield of V1	10.7 MC	None	DC VTVM	to test point 3	Z1, Z3, Z5 and Z6, top	Maximum negative voltage
7		FM	Point of no signal and no interference	FM Gen. connected to ungrounded tube shield of V1	10.7 MC	None	Connect hot lead of DC VTVM to MPX output, ground to junction of resistors (47K) connected in series from TSP3 to GND.		Z6, top	Zero reading on zero center scale
8		FM	90 MC	FM Gen. connected thru two 120-ohm carbon resistors in series with lead to antenna terminals DISTANCE.	90 MC	30% FM (22.5 KC Dev.) at 400 cps	DC VTVM	to TSP3 and scope to Ch. A. Rec. output	L9, L6 and L2	Check for sine waveform and adjust for maximum negative voltage
9		FM	106 MC	FM Gen. connected thru two 120-ohm carbon resistors in series with lead to antenna terminals DISTANCE.	106 MC	30% FM (22.5 KC Dev.) at 400 cps	DC VTVM	to TSP3 and scope to Ch. A. Rec. output	C25, C20	Check for sine waveform and adjust for maximum negative voltage.
10	Repeat steps 8 and 9 for proper dial calibration and maximum output.									

NOTE: For final calibration, use lowest possible generator voltage.



CHASSIS LAYOUT



INS231B

12AT7 = 2
 6AU6 = 1
 12AX7 = 4
 6BA6 = 2
 6BE6 = 1
 6HU8 = 2
 6HU8 = 2
 6HU8 = 1
 6HU8 = 1
 6HU8 = 1

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